

Report-No.	Kxxx2011T1	
TÜV-order-No.	21217498	
Manufacture	Puros	
Type	Biomax 35	
Model	Pellet boiler	
Specifics		
Nominal heat output	8,83 kW	MIN OUTPUT
Test place	Thiene	
Test date	01/09/2011	
Type of test	prEN 303-5:2010 Reduced load	
Test date	1. Period	
Time	01/09/2011	
	10.30-16.30	
Ambient:		
Ambient pressure, measurement	mbar	1005
Air temperature (combustion air), measurement	°C	28,9
Humidity of combustion air, measurement	%	45
Ambient temperature, measurement	°C	28,9
Fuel:		
Type of fuel	Wood pellets	
Number of fuel tasks		1
Weight of the stove, start, measurement	kg	489,66
Weight of the stove, end, measurement	kg	478,08
Weight of additional fuel tasks	kg	11,58
Fuel consumption, calculated of the difference	sec	21600
Test duration, measurement		
Fuel consumption "B"	kg/h	1,930
Combustible constituents in material passing through the grate "b", analyse	Gew. %	15,0
Residue passing through the grate, measurement	kg	0,220
Residue passing through the grate "R"	Gew. %	1,9
Carbon content of the residue passing through the grate "Cr" depending of 1 kg fuel	Gew. %	0,28
Water side, measurement		
Flow, measurement	°C	73,2
Return, measurement	°C	51,3
Delta T	K	21,9
Cold water flow, measurement	kg/h	346,9
Additional energy of the pump	kW	0,000
Flue, average		
Flow, measurement	°C	58,0
Flue draught, measurement	Pa	10,0
O <sub>2</sub> - concentration, measurement	Vol.-%	12,1
CO <sub>2</sub> - concentration, calculated	Vol.-%	8,5
lambda figure	-	2,356
CO - concentration, measurement	ppm	265,5
CO - concentration, measurement	Vol.-%	0,027
CO - concentration, measurement	mg/m <sup>3</sup>	331,9
CO - concentr. (at reference - O <sub>2</sub> )	Vol.-%	0,033
CO - concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	412,1
CO - concentration	mg/kWh	699,3
CO - concentration	mg/MJ	194,2
NOx - concentration, measurement	ppm	102,6
NOx - concentration, measurement	mg/m <sup>3</sup>	210,4
NOx - concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	261,2
NOx - concentration	mg/kWh	443,2
NOx - concentration	mg/MJ	123,1
CnHm concentration, measurement	ppm	4,3
CnHm concentration, measurement	mg/m <sup>3</sup>	7,0
CnHm concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	8,7
CnHm - concentration (total C)	mg/kWh	14,8
CnHm - concentration (total C)	mg/MJ	4,1
Dust, measurement*	mg	0,0
Dust, measurement*	mg/m <sup>3</sup>	0,0
Dust (at reference - O <sub>2</sub> )*	mg/m <sup>3</sup>	0,0
Dust*	mg/kWh	0,0
Dust*	mg/MJ	0,0

Report- No. TÜV- order- No. Manufacture Type Model		Kxxx2011T1 21217498 Puros Biomax 35 Pellet boiler
Specifics		
Nominal heat output		8,83 kW
Test place Test date Type of test		Thiene 01/09/2011 prEN 303-5:2010 Reduced load
Test date Time		1. Period 01/09/2011 10.30-16.30
Calculation		
"Qa" loss free heating flue gas "qa" loss flue gas "Qb" loss fix heating in flue gas "qb" loss fix heating in flue gas "Qr" losses due to combustible constituents in the residue passing through the grate "qr" losses due to combustible constituents in the residue passing through the grate "m" flue gas mass flow cpm, acc. DIN 4702-2, version 03.90 for dry flue gas	kJ/kg % kJ/kg % kJ/kg % g/s kJ/(m³K)	449,9 2,54 34,8 0,20 95,5 0,54 7,6 1,33
"eta" Efficiency (direct), to consider only water heating output Pw "eta" Efficiency (indirect) Heating input "Pw" water heating output	% % kW kW	93,02 93,63 9,50 8,83
Adjustments		
Flue gas motor Ambient motor Fuel motor Cleaning time Firedoor	rpm - sec min open/closed	580 - 2 60 closed

Report- No. TÜV- order- No. Manufacture Type Model		Kxxx2011T1 21217498 Puros Biomax 35 ← Pellet boiler
Specifics		MAX OUTPUT
Nominal heat output	31,26 kW	← MAX INPUT
Test place Test date Type of test		Thiene 31/08/2011 prEN 303-5:2010 Nominal load
Test date Time		1. Period 31/08/2011 11.15-17.15
Ambient:		
Ambient pressure, measurement	mbar	1005
Air temperature (combustion air), measurement	°C	30,0
Humidity of combustion air, measurement	%	42
Ambient temperature, measurement	°C	30,0
Fuel:		Wood pellets
Type of fuel		1
Number of fuel tasks		
Weight of the stove, start, measurement	kg	502,96
Weight of the stove, end, measurement	kg	462,00
Weight of additional fuel tasks	kg	40,96
Fuel consumption, calculated of the difference	sec	21600
Test duration, measurement		
Fuel consumption "B"	kg/h	6,826
Combustible constituents in material passing through the grate "b", analyse	Gew. %	15,0
Residue passing through the grate, measurement	kg	0,220
Residue passing through the grate "R"	Gew. %	0,5
Carbon content of the residue passing through the grate "Cr" depending of 1 kg fuel	Gew. %	0,08
Water side, measurement		
Flow, measurement	°C	72,9
Return, measurement	°C	48,6
Delta T	K	24,4
Cold water flow, measurement	kg/h	1105,0
Additional energy of the pump	kW	0,000
Flue, average		
Flow, measurement	°C	109,2
Flue draught, measurement	Pa	10,0
O <sub>2</sub> - concentration, measurement	Vol.-%	8,0
CO <sub>2</sub> - concentration, calculated	Vol.-%	12,5
lambda figure	-	1,614
CO - concentration, measurement	ppm	189,0
CO - concentration, measurement	Vol.-%	0,019
CO - concentration, measurement	mg/m <sup>3</sup>	236,2
CO - concentr. (at reference - O <sub>2</sub> )	Vol.-%	0,016
CO - concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	200,5
CO - concentration	mg/kWh	340,2
CO - concentration	mg/MJ	94,5
NOx - concentration, measurement	ppm	149,4
NOx - concentration, measurement	mg/m <sup>3</sup>	306,3
NOx - concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	260,0
NOx - concentration	mg/kWh	441,2
NOx - concentration	mg/MJ	122,5
CnHm concentration, measurement	ppm	3,6
CnHm concentration, measurement	mg/m <sup>3</sup>	5,9
CnHm concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	5,0
CnHm - concentration (total C)	mg/kWh	8,6
CnHm - concentration (total C)	mg/MJ	2,4
Dust, measurement*	mg	0,0
Dust, measurement*	mg/m <sup>3</sup>	0,0
Dust (at reference - O <sub>2</sub> )*	mg/m <sup>3</sup>	0,0
Dust*	mg/kWh	0,0
Dust*	mg/MJ	0,0

Report- No. TÜV- order- No. Manufacture Type Model	Kxxx2011T1 21217498 Puros Biomax 35 Pellet boiler	
Specifics		
Nominal heat output	31,26 kW	
Test place Test date Type of test	Thiene 31/08/2011 prEN 303-5:2010 Nominal load	
Test date Time	1. Period 31/08/2011 11.15-17.15	
Calculation		
"Qa" loss free heating flue gas	kJ/kg	893,2
"qa" loss flue gas	%	5,04
"Qb" loss fix heating in flue gas	kJ/kg	17,0
"qb" loss fix heating in flue gas	%	0,10
"Qr" losses due to combustible constituents in the residue passing through the grate	kJ/kg	27,0
"qr" losses due to combustible constituents in the residue passing through the grate	%	0,15
"m" flue gas mass flow	g/s	19,0
cpm, acc. DIN 4702-2, version 03.90 for dry flue gas	kJ/(m³K)	1,35
"eta" Efficiency (direct), to consider only water heating output Pw	%	93,08
"eta" Efficiency (indirect)	%	93,38
Heating input	kW	33,59
"Pw" water heating output	kW	31,26
Adjustments		
Flue gas motor	rpm	1900
Ambient motor	-	-
Fuel motor	sec	7,1
Cleaning time	min	60
Firedoor	open/closed	closed

Report- No. TÜV- order- No. Manufacture Type Model		Kxxx2011T1 21217498 Puros Biomax 22 Pellet boiler
Specifics		
Nominal heat output		20,0 kW
Test place Test date Type of test		Thiene 29/08/2011 DIN EN 303-5 Nominal load
Test date Time		29/08/2011 11.30-17.30
Ambient:		
Ambient pressure, measurement	mbar	1004
Air temperature (combustion air), measurement	°C	29,3
Humidity of combustion air, measurement	%	38
Ambient temperature, measurement	°C	29,3
Fuel:		
Type of fuel		Wood pellets
Number of fuel tasks		1
Weight of the stove, start, measurement	kg	523,87
Weight of the stove, end, measurement	kg	498,08
Weight of additional fuel tasks	kg	25,79
Fuel consumption, calculated of the difference	sec	21600
Test duration, measurement		
Fuel consumption "B"	kg/h	4,298
Combustible constituents in material passing through the grate "b", analyse	Gew. %	15,0
Residue passing through the grate, measurement	kg	0,220
Residue passing through the grate "R"	Gew. %	0,9
Carbon content of the residue passing through the grate "Cr" depending of 1 kg fuel	Gew. %	0,13
Water side, measurement		
Flow, measurement	°C	70,7
Return, measurement	°C	49,4
Delta T	K	21,3
Cold water flow, measurement	kg/h	808,8
Additional energy of the pump	kW	0,000
Flue, average		
Flow, measurement	°C	91,0
Flue draught, measurement	Pa	10,0
O <sub>2</sub> - concentration, measurement	Vol.-%	8,6
CO <sub>2</sub> - concentration, calculated	Vol.-%	12,0
lambda figure	-	1,681
CO - concentration, measurement	ppm	209,2
CO - concentration, measurement	Vol.-%	0,021
CO - concentration, measurement	mg/m <sup>3</sup>	261,5
CO - concentr. (at reference - O <sub>2</sub> )	Vol.-%	0,018
CO - concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	231,2
CO - concentration	mg/kWh	392,4
CO - concentration	mg/MJ	109,0
NOx - concentration, measurement	ppm	153,9
NOx - concentration, measurement	mg/m <sup>3</sup>	315,5
NOx - concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	279,0
NOx - concentration	mg/kWh	473,4
NOx - concentration	mg/MJ	131,5
CnHm concentration, measurement	ppm	3,4
CnHm concentration, measurement	mg/m <sup>3</sup>	5,6
CnHm concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	4,9
CnHm - concentration (total C)	mg/kWh	8,4
CnHm - concentration (total C)	mg/MJ	2,3
Dust, measurement*	mg	0,0
Dust, measurement*	mg/m <sup>3</sup>	0,0
Dust (at reference - O <sub>2</sub> )*	mg/m <sup>3</sup>	0,0
Dust*	mg/kWh	0,0
Dust*	mg/MJ	0,0

Report- No. TÜV- order- No. Manufacture Type Model		Kxxx2011T1 21217498 Puros Biomax 22 Pellet boiler
<b>Specifics</b>		
Nominal heat output		20,0 kW
Test place		Thiene
Test date		29/08/2011
Type of test		DIN EN 303-5
		Nominal load
		1. Period
Test date		29/08/2011
Time		11.30-17.30
<b>Calculation</b>		
"Qa" loss free heating flue gas	kJ/kg	718,1
"qa" loss flue gas	%	4,05
"Qb" loss fix heating in flue gas	kJ/kg	19,6
"qb" loss fix heating in flue gas	%	0,11
"Qr" losses due to combustible constituents in the residue passing through the grate	kJ/kg	42,9
"qr" losses due to combustible constituents in the residue passing through the grate	%	0,24
"m" flue gas mass flow	g/s	12,4
cpm, acc. DIN 4702-2, version 03.90 for dry flue gas	kJ/(m³K)	1,35
"eta" Efficiency (direct), to consider only water heating output Pw	%	94,57
"eta" Efficiency (indirect)	%	93,73
Heating input	kW	21,15
"Pw" water heating output	kW	20,00
<b>Adjustments</b>		
Flue gas motor	rpm	1650
Ambient motor	-	-
Fuel motor	sec	4,5
Cleaning time	min	60
Firedoor	open/closed	closed

Report-No. TÜV-order-No. Manufacture Type Model		Kxxx2011T1 21217498 Puros Biomax 22 Pellet boiler
Specifics		
Nominal heat output	6,62 kW	120 OUTPUT
Test place Test date Type of test		Thiene 30/08/2011 DIN EN 303-5 Reduced load 4 MIN. INPUT
Test date Time		1. Period 30/08/2011 10.30-16.30
Ambient:		
Ambient pressure, measurement	mbar	1004
Air temperature (combustion air), measurement	°C	29,6
Humidity of combustion air, measurement	%	40
Ambient temperature, measurement	°C	29,6
Fuel:		
Type of fuel		Wood pellets
Number of fuel tasks		1
Weight of the stove, start, measurement	kg	494,36
Weight of the stove, end, measurement	kg	485,86
Weight of additional fuel tasks	kg	8,50
Fuel consumption, calculated of the difference	sec	21600
Test duration, measurement		
Fuel consumption "B"	kg/h	1,417
Combustible constituents in material passing through the grate "b", analyse	Gew. %	15,0
Residue passing through the grate, measurement	kg	0,220
Residue passing through the grate "R"	Gew. %	2,6
Carbon content of the residue passing through the grate "Cr" depending of 1 kg fuel	Gew. %	0,39
Water side, measurement		
Flow, measurement	°C	74,5
Return, measurement	°C	55,9
Delta T	K	18,6
Cold water flow, measurement	kg/h	305,6
Additional energy of the pump	kW	0,000
Flue, average		
Flow, measurement	°C	57,4
Flue draught, measurement	Pa	10,0
O <sub>2</sub> - concentration, measurement	Vol.-%	12,6
CO <sub>2</sub> - concentration, calculated	Vol.-%	8,1
lambda figure	-	2,470
CO - concentration, measurement	ppm	197,1
CO - concentration, measurement	Vol.-%	0,020
CO - concentration, measurement	mg/m <sup>3</sup>	246,4
CO - concentr. (at reference - O <sub>2</sub> )	Vol.-%	0,026
CO - concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	320,7
CO - concentration	mg/kWh	544,3
CO - concentration	mg/MJ	151,2
NOx - concentration, measurement	ppm	100,4
NOx - concentration, measurement	mg/m <sup>3</sup>	205,8
NOx - concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	267,9
NOx - concentration	mg/kWh	454,6
NOx - concentration	mg/MJ	126,3
CnHm concentration, measurement	ppm	3,9
CnHm concentration, measurement	mg/m <sup>3</sup>	6,4
CnHm concentr. (at reference - O <sub>2</sub> )	mg/m <sup>3</sup>	8,3
CnHm - concentration (total C)	mg/kWh	14,1
CnHm - concentration (total C)	mg/MJ	3,9
Dust, measurement*	mg	0,0
Dust, measurement*	mg/m <sup>3</sup>	0,0
Dust (at reference - O <sub>2</sub> )*	mg/m <sup>3</sup>	0,0
Dust*	mg/kWh	0,0
Dust*	mg/MJ	0,0

Report- No. TÜV- order- No. Manufacture Type Model		Kxxx2011T1 21217498 Puros Biomax 22 Pellet boiler
Specifics		
Nominal heat output		6,62 kW
Test place Test date Type of test		Thiene 30/08/2011 DIN EN 303-5 Reduced load
Test date Time		1. Period 30/08/2011 10.30-16.30
Calculation		
"Qa" loss free heating flue gas "qa" loss flue gas "Qb" loss fix heating in flue gas "qb" loss fix heating in flue gas "Qr" losses due to combustible constituents in the residue passing through the grate "qr" losses due to combustible constituents in the residue passing through the grate "m" flue gas mass flow cpm, acc. DIN 4702-2, version 03.90 for dry flue gas	kJ/kg % kJ/kg % kJ/kg % g/s kJ/(m³K)	446,3 2,52 27,0 0,15 130,1 0,73 5,8 1,33
"eta" Efficiency (direct), to consider only water heating output Pw "eta" Efficiency (indirect) Heating input "Pw" water heating output	% % kW kW	94,94 92,54 6,97 6,62
Adjustments		
Flue gas motor Ambient motor Fuel motor Cleaning time Firedoor	rpm - sec min open/closed	600 - 1,5 60 closed

# PUROS s.r.l.

## Dati caldaie BIOMAX

Modello		22	27	35	
Dati tecnici	Potenza Termica Nominale al focolare (Q <sub>B</sub> )	kW	21,2	26,2	34,4
	Potenza Termica Minima al focolare (Q <sub>Bmin</sub> )	kW	6,8	6,8	9,5
	Potenza Termica Nominale Utile (Q <sub>N</sub> )	kW	20	25	32
	Potenza Termica Minima Utile (Q <sub>min</sub> )	kW	6,5	6,5	8,8
	Rendimento Potenza Termica Nominale	%	94,6	93,8	93,1
	Rendimento Potenza Termica Minima	%	94,9	94,9	93,0
	Rendimento di combustione alla Q <sub>N</sub>	%	96,0	95,5	95,0
Emissioni	Perdita di calore mantello alla Q <sub>N</sub>	%	1,4	1,6	1,9
	Temperatura fumi alla Q <sub>N</sub>	°C	91	100	109
	Emissioni di CO <sub>2</sub> alla Q <sub>N</sub>	%	12	12,3	12,5
	Emissioni di CO alla Q <sub>N</sub> (riferito al 10% di O <sub>2</sub> )	mg/m <sup>3</sup>	231	220	201
	Emissioni di CO alla Q <sub>min</sub> (riferito al 10% di O <sub>2</sub> )	mg/m <sup>3</sup>	321	366	412
	Emissioni di OCG alla Q <sub>N</sub> (riferito al 10% di O <sub>2</sub> )	mg/m <sup>3</sup>	5	5	5
	Quantità polveri alla Q <sub>N</sub> (riferito al 10% di O <sub>2</sub> )	mg/m <sup>3</sup>	17	20	25
Dati idraulici	Tiraggio minimo al camino	mbar	0,1	0,1	0,1
	Portata di massa fumi alla Q <sub>N</sub>	g/s	12,4	15,7	19
	Contenuto d'acqua	lt	52	52	52
	Pressione idraulica max d'esercizio	bar	3	3	3
	Prevalenza utile impianto ( $\Delta t$ 20 K)	mbar	460	420	350
	Prevalenza utile impianto ( $\Delta t$ 15 K)	mbar	415	330	240
	Volume vaso d'espansione	lt	10	10	10
Dati elettrici	Attacchi idraulici impianto	inch	G ¾	G ¾	G ¾
	Alimentazione elettrica	VAC	230	230	230
	Frequenza	Hz	50	50	50
	Potenza Elettrica Assorbita all'Accensione	W	296	296	326
	Potenza Elettrica Assorbita a Regime	W	108	108	126
	Larghezza	mm	700	700	700
	Altezza	mm	1395	1395	1395
Dimensioni	Profondità	mm	810	810	810
	Peso netto	kg	280	280	285
	Diametro Scarico Fumi	mm	100	100	100
	Capacità serbatoio pellet (d. 0,68 kg/lt)	kg	120	120	120
Dati funzionali	Consumo orario alla Potenza massima (pellet 4,9 kW/kg)	kg/h	4,30	5,35	6,83
	Consumo orario alla Potenza minima (pellet 4,9 kW/kg)	kg/h	1,42	1,4	1,93
	Autonomia massima (30% carico max)	ore	93	75	59

Classe 5 di rendimento ed emissioni secondo Pr EN 303-5:2010